



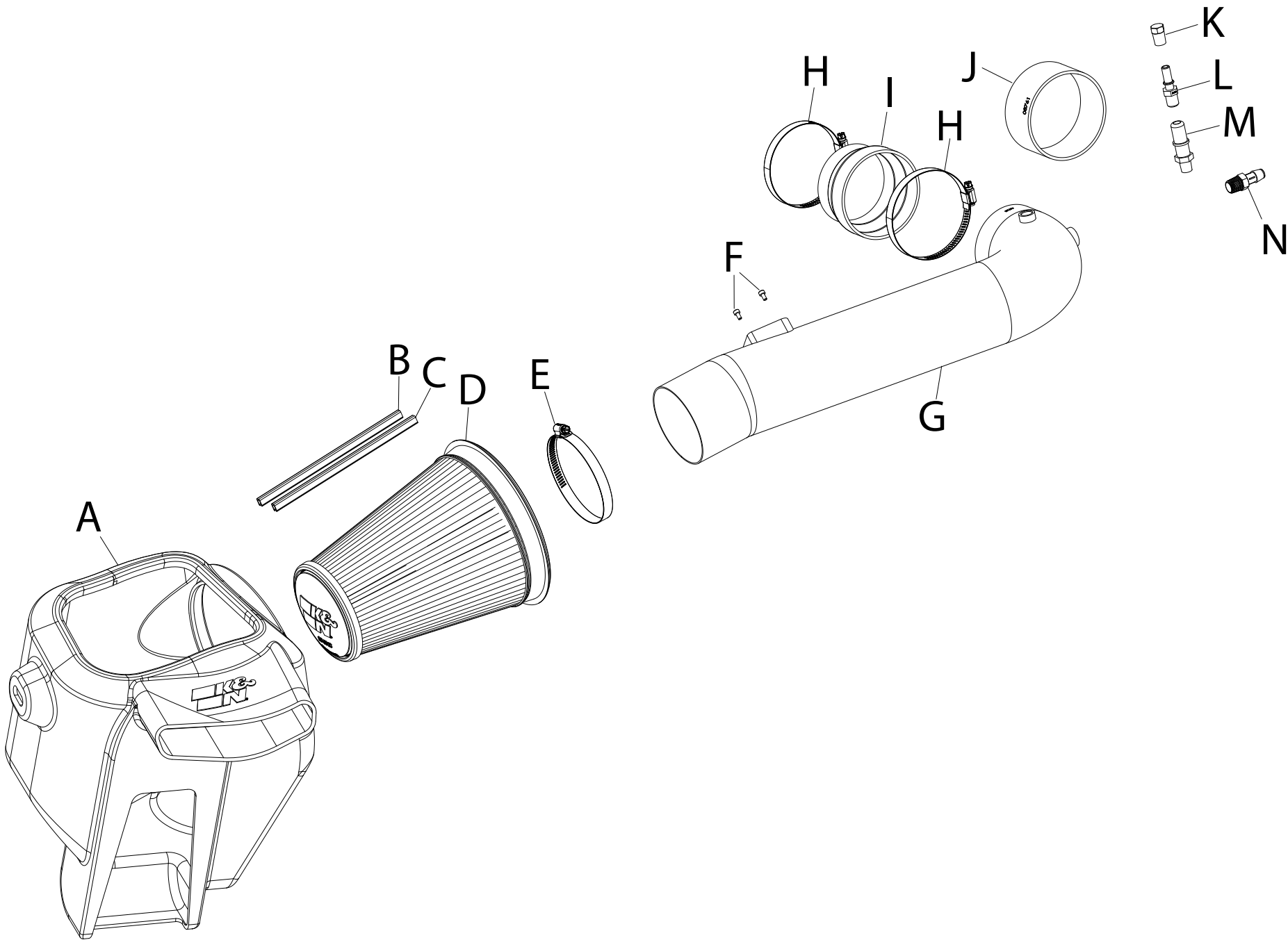
INSTALLATION INSTRUCTIONS

Not legal for sale or use in California on any pollution controlled motor vehicle.

70-2614
FORD
2023-26 F250/F350
V8-6.8L
2020-26 F250/F350
V8-7.3L

TOOLS NEEDED:

- Ratchet
- Extension
- 13mm socket
- Flat Blade
- Screwdriver
- 3mm Allen Key
- T20 TORX
- 13mm Wrench
- 5/8" Wrench
- 3/4" Wrench



PARTS LIST:

Description	Qty.	Part #	Description	Qty.	Part #	Description	Qty.	Part #
A AIRBOX	1	087642	F BOLT; M4-.7 X 8MM ALNHD CAP	2	07733	K PLUG; 1/4 NPT BLK	1	08032
B FILTER CLIP; ORANGE	1	088219	G TUBE	1	27699C	L VENT; 1/4NPT TO 5/8"	1	082628
C FILTER CLIP; RED	1	088218	H HOSE CLAMP; #64 BLK	2	08645KA	M FITTING; .62"OD Q.C.	1	82637-1
D AIR FITLER	1	RU-5342	I REDUCER; 4"ID X 3.5"ID X 2.5"L	1	KITRDCR10	N VENT; 1/4 NPT TO .370"OD Q.C	1	82630
E HOSE CLAMP; #72 BLK	1	08671KA	J HOSE; 4"ID X 2"L	1	08761			

If you need any assistance please call 1-800-858-3333 to speak with a representative in our Customer Service Center before returning the product.

NOTE: FAILURE TO FOLLOW INSTALLATION INSTRUCTIONS AND NOT USING THE PROVIDED HARDWARE MAY DAMAGE THE INTAKE TUBE, THROTTLE BODY AND ENGINE.

TO START:

1. Turn off the ignition and disconnect the negative battery cable.
NOTE: Disconnecting the negative battery cable erases pre-programmed electronic memories. Write down all memory settings before disconnecting the negative battery cable. Some radios will require an anti-theft code to be entered after the battery is reconnected. The anti-theft code is typically supplied with your owner's manual. In the event your vehicles anti-theft code cannot be recovered, contact an authorized dealership to obtain your vehicles anti-theft code.

NOTE: This is a Pre-assembled kit from the factory.



2. Disconnect the two CCV hoses from the factory intake tube.
Note: Some vehicles may only have the fitting on the side of the intake tube. The manufacturer has used tow different size fitting for the top vent line.



3. Loosen the two hose clamps securing the factory intake tube and then remove the intake tube from the vehicle.



4. Disconnect the MASS air sensor electrical connection.



5. Remove the push pin securing the fresh air intake duct and then remove the duct from the vehicle.



6. Pull up the air filter housing and remove it from the vehicle.
NOTE: K&N Engineering, Inc., recommends that customers do not discard factory air intake.



7. Remove the two bolts securing the air filter housing mounting brackets and then remove the bracket.



8. **NOTE:** Pre-assembled from the factory. Remove K&N Filter from airbox, Remove filter cap. Install the K&N air filter housing into position. Use one of the bolts from previous step and secure and tighten.



9. **NOTE:** Pre-assembled from the factory. Remove K&N Filter from airbox, Remove filter cap. Attach the filter clips to the pleats on the air filter align and push down. Passenger side filters, place orange clip on top and red on bottom.



10. **NOTE:** Pre-assembled from the factory. Remove K&N Filter from airbox, Remove filter cap. Install the K&N air filter into the air filter housing.



11. **NOTE:** Pre-assembled from the factory. Remove the mass air sensor from the factory housing and install it into the tube using provided hardware.



12. **NOTE:** Pre-assembled from the factory. Install the provided quick disconnect fittings into the K&N intake tube as shown. Note: On vehicles that are only equipped with the one fitting on the side of the intake tube, install the provided pipe plug into the second position. Two different fittings are provided for the top position, be sure to install the correct fitting depending on how the vehicle is equipped from the factory. NPT fittings are easy to cross thread. Install the vent fitting "hand" tight, then turn it two complete turns with a wrench.



13. **NOTE: Pre-assembled from the factory.** Install the provided straight coupler onto the throttle body and secure with the provided hose clamps.
NOTE: 2020-22 model years will use the straight coupler p/n 087671, 2023 and later model years will use step coupler p/n KITRDCR10.



14. **NOTE: Pre-assembled from the factory.** Install the K&N intake tube into filter and then connect to the throttle body adjust for fitment and tighten all clamps.



15. Reconnect the CCV hoses to the fittings installed into the K&N intake tube.



16. Reconnect the mass air sensor electrical connection.



17. Install the K&N badge to the intake tube.



18. Reconnect the vehicle's negative battery cable. Double check to make sure everything is tight and properly positioned before starting the vehicle.

19. **K&N AIR FILTER MONITOR LIGHT:** Some vehicles are equipped with a "Air Filter Monitor" system that will send a message to the instrument cluster indicating that the air filter needs to be replaced. This system is calibrated for the OEM intake system and air filter and will not be accurate when K&N products are in use. Always refer to WWW.KNFILTERS.COM for K&N air filter service procedures. The "Air Filter Monitor" system must be disabled to prevent the monitor from setting on and causing a factory dealership visit to rest the system. Follow the "Air Filter Monitor" system procedure listed in the factory owners manual.

20. It will be necessary for all K&N® high flow intake systems to be checked periodically for realignment, clearance and tightening of all connections. Failure to follow the above instructions or proper maintenance may void warranty.

ROAD TESTING:

1. Start the engine with the transmission in neutral or park, and the parking brake engaged. Listen for air leaks or odd noises. For air leaks secure hoses and connections. For odd noises, find cause and repair before proceeding. This kit will function identically to the factory system except for being louder and much more responsive.
2. Test drive the vehicle. Listen for odd noises or rattles and fix as necessary.
3. If road test is fine, you can now enjoy the added power and performance from your kit.
4. K&N Engineering, Inc., requires cleaning the intake system's air filter element every 50,000 miles. When used in dusty or off-road environments, our filters will require cleaning more often. We recommend that you visually inspect your filter once every 25,000 miles to determine if the screen is still visible. When the screen is no longer visible some place on the filter element, it is time to clean it. To clean, purchase our Synthetic Filter Cleaner, part number 99-0624 and follow the easy instructions.